## THE MICROSTRAINS OBSERVED IN THE WALLS OF LARGE TUBES UNDER INTERNAL PRESSURES UP TO 6 kbar

the three following equations are available:

(1) The equation of equilibrium in the radial direction:

$$\frac{\mathrm{d}\sigma_r}{\mathrm{d}r} + \frac{\sigma_r - \sigma_t}{r} = 0 \qquad . \qquad . \qquad (12)$$

(2) The condition of compatibility:

$$r\frac{\mathrm{d}\epsilon_t}{\mathrm{d}r} = \epsilon_r - \epsilon_t \quad . \quad . \quad . \quad (13)$$

(3) The condition which expresses that a plane section perpendicular to the axis remains plane after deformation:

$$\epsilon_{a_i} = \epsilon_{a_o} \quad . \quad . \quad . \quad (14)$$

where  $\epsilon_{a_0}$  is the strain parallel to the axis at the outer radius of the cylinder.

Using the system composed of equations (12), (13), and (14) it is possible to derive  $\sigma_{r_i}$ ,  $\sigma_{t_i}$ , and  $\sigma_{a_i}$  from  $\sigma_{r_{i-1}}$ ,  $\sigma_{t_{i-1}}$ , and  $\sigma_{a_{i-1}}$ . The system is solved by a method of continual approach whose layout is described below.

## Starting point of the calculations

The calculations are started at the outer radius of the cylinder, where the boundary conditions impose  $\sigma_{r_o} = 0$ . The two other stresses at the outer radius are selected arbitrarily:  $\sigma_{t_o}$  and  $\sigma_{a_o}$ . The stress field at any point in the cylinder wall can then be calculated by progressing inwards. The boundary condition at the inner radius gives the pressure, p:

$$p = -\sigma_{r_n} \quad . \quad . \quad . \quad (15)$$

The calculation is thus carried out 'backwards', i.e. the stress distribution is not calculated starting from the internal pressure; on the contrary, the starting point is the stress field at the outer radius, r, and the internal pressure that has to be applied to the cylinder to create this stress field is derived from this starting point.

In actual fact, the problem is not so simple, because  $\sigma_{to}$ and  $\sigma_{ao}$  are not independent variables. If one of these two stresses is chosen arbitrarily, the choice of the other is no longer free. To remove this difficulty use is made of the fact that the internal pressure can be derived, not only from equation (15) but also by equating the force acting on the heads due to the internal pressure with the sum of the axial stresses in a section normal to the axis. The  $p_a$ value derived by this means is:

$$p_a = \frac{2}{r_n^2} \int_{r_n}^{r_o} \sigma_a r \, \mathrm{d}r \quad . \quad . \quad . \quad (16)$$

The p and  $p_a$  values derived respectively from equations (15) and (16) must be equal.

The calculation will thus be carried out by fixing the value of  $\sigma_{t_o}$  and assuming, as a first approximation, that  $\sigma_{a_o}$  has a value  $\sigma_{a_o}^{I}$ , as shown in Fig. 8 which gives the general layout of the calculations. In general, the p and  $p_a$  values will not be equal: by comparing these two values, a second approximation of  $\sigma_{a_o}$ , i.e.  $\sigma_{a_o}^{II}$ , can be calculated, the value of  $\sigma_{t_o}$  remaining the same. The calculation is then continued until identical values are obtained for p and  $p_a$ .

Calculation of the stresses at the inner radius of a given zone The stresses at the inner radius of zone *i* are calculated starting from a first approximation  $(\sigma_{r_i}^{I}, \sigma_{t_i}^{I}, \sigma_{a_i}^{T})$  obtained



Fig. 8. General layout of calculations



Fig. 9. Layout of a complete iteration